



100CL LIGUS.SE35AEV2 approx weight gr. 520

END USE

OIL

Any use other than indicated must be agreed upon our Customer Service

CONFORMITY

The mentioned container complies with:

Italian D.M. of 21/03/73 and following updating (which maintains its full validity after EC Regulation no. 1935/2004 of 27/10/04 came into force):
the glass container (sodium-calcium) belongs to category A and is suitable to be utilised in contact with foods.

Italian D.L. no. 22 of 05/02/97

The glass chemical compositions complies with the Directive 94/62/EC and subsequent updates of 19/02/01 (ref. 2001/171/EC – article 5) and of 08/05/06 (ref. 2006/340/EC – article 6).

Italian D.L. 451 of 03/07/76

The container complies with the regulations referring to “measuring containers” in compliance with Directive EEC 75/107 of 19/12/74.

RG. (EC) 1935/2004

The container traceability is guaranteed by the pallet label data.

OPERATING CONDITIONS

		Hot surface treatment (Standard CETIE DT 13)	YES
Max axial load (Standard UNI 9035)	500 kg	Cold surface treatment (Standard CETIE DT 13)	YES
For auto adhesive labels applications a previous contact with our Customer Service is advisable			
Casein glue is recommended for labelling			

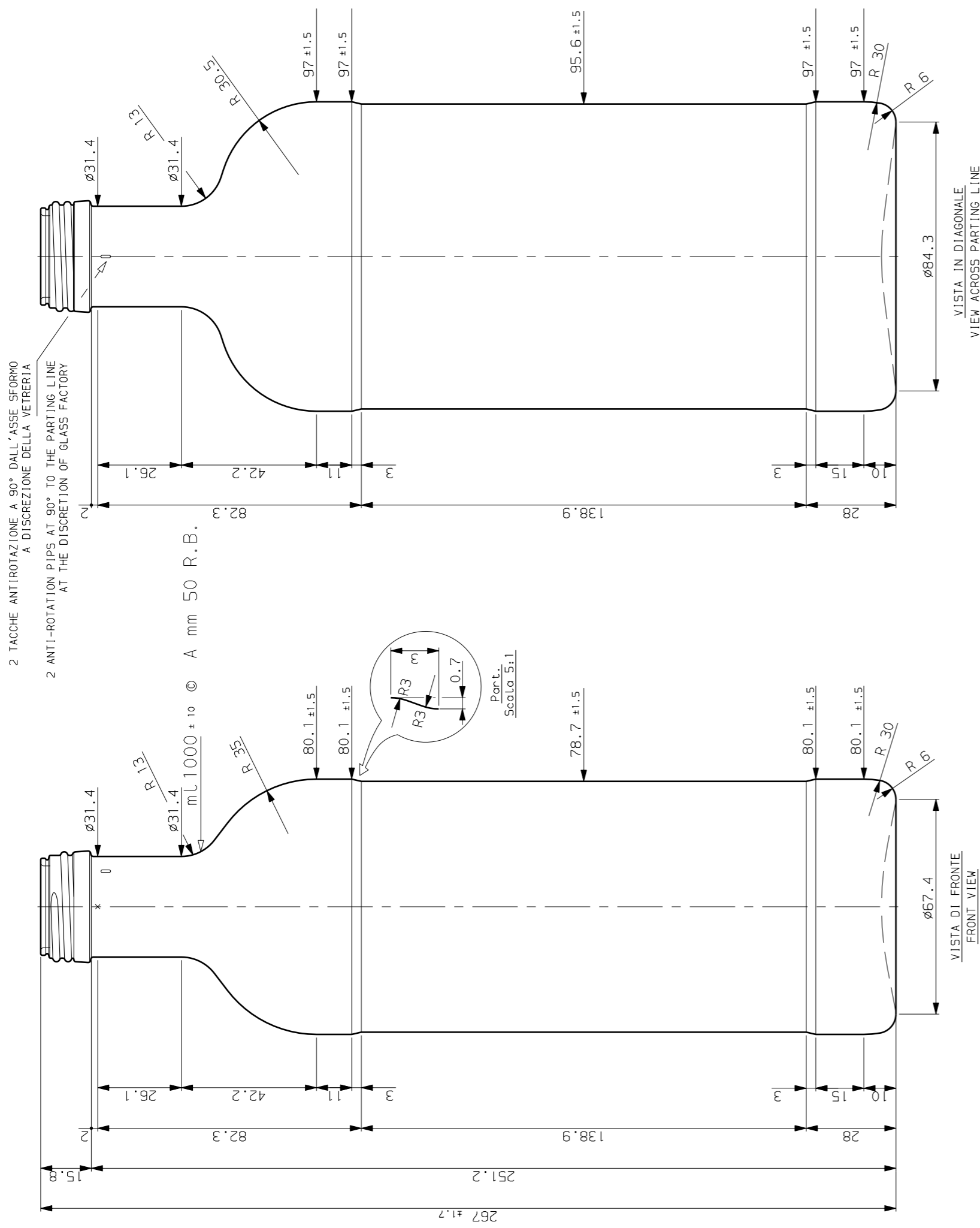
GEOMETRIC CHARACTERISTICS AND TOLERANCES

Capacity: 1.000 ml +/- 10 at 50 mm from brimful		(Standard ISO/TC63 1984)
Perpendicularity deviation	mm: 3,0	(on the axis, Standard CETIE DT 2)
Finish bore diameter	mm: 25,5 ± 0,4	(measured at 2 mm from brimful)
Minimum through-bore diameter	mm: 20,0	
Max. diam. of filling tube that can be used	mm: 18,5	

NOTES

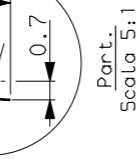
- Blowing is always recommended before use.
- Lots/Batches of this container, used in observance of the prescriptions laid down by this Technical Sheet, shall have very reasonable mean line breakage values.
- Since usage results may be influenced by utilisation conditions, normal mean breakage values may be agreed with our Customer Service after a joint analysis of the filling line. In any case, the guarantees mentioned in this Document are valid only for first utilisation.
- If the utilisation results should deviate significantly from the mean values normally found, you are advised to change production Batch/Lot, informing our Customer Service Technicians who will contact you immediately in order to arrange all the necessary checks to be done jointly and to agree possible solutions if non conformities would be found.

MINIMO FORO PASSANTE = 22 mm
THROUGH BORE MINIMUM



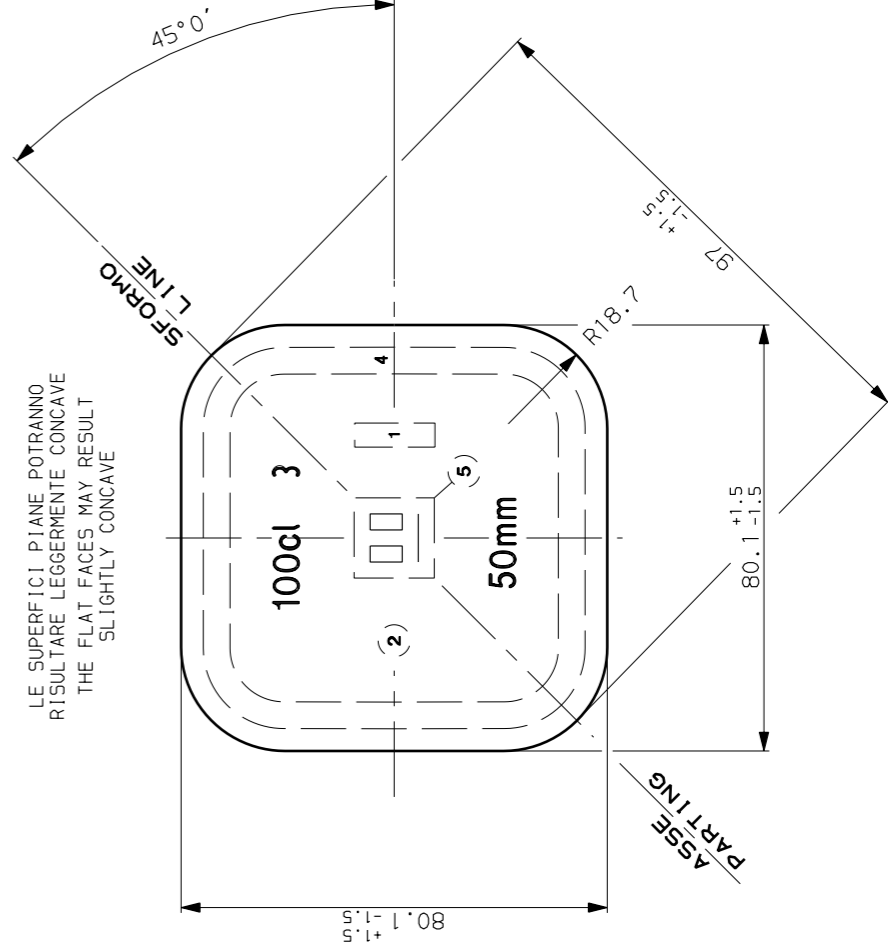
2 TACCHE ANTIROTAZIONE A 90° DALL'ASSE SFORMO
A DISCREZIONE DELLA VETRERIA
2 ANTI-ROTATION PIPS AT 90° TO THE PARTING LINE
AT THE DISCRETION OF GLASS FACTORY

ml 1000 ± 10 @ A mm 50 R.B.



Part.
Scala 5:1

LE SUPERFICI PIANE POTRANNO
RISULTARE LEGGERMENTE CONCAVE
THE FLAT FACES MAY RESULT
SLIGHTLY CONCAVE

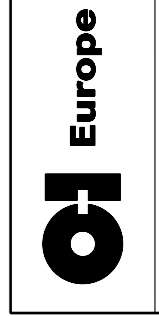


SAP NUMBER-008023

Mod. ø Min.FORO PASSANTE	20.10.10
Aumentate dimensioni corpo secondo produzione	23.05.07
Nuova veste grafica	22.01.07
Modificato profilo e commissione	28.09.99

REVISIONI	DESCRIZIONE	DATA
A	Modificato profilo e commissione	28.09.99

COMMISSIONE	STANDARD
CUSTOMER	OLIO LIGUSTRO 1000 ml R.M.
ARTICOLO	UNI 10666-35 Medio PP VAE
FINISH	---
DATA	24.06.99
REF.	----
SCALE	1:1
DIS.	---
DRN.	---
SCALE	1:1
DIS.	---
DRN.	---



- 1 = MARCHIO DI FABBRICA
 - 2 = CONTRASSEGNO "A" TIPO VETRO
 - 3 = CAVITÀ IDENTIFICAZIONE
 - 4 = ZIGRINATURA
 - 5 = CODICE LETTORE CAVITÀ
- © = CONTROLLO STATISTICO
TOLLERANZA FUORI VERTICALITÀ MAX 50 360° = 5.9
MAX. VERTICALITY TOLERANCE ON 360°